

—  
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**STYX MILL®**  
PURPOSE DESIGNED OUTERWEAR

—  
2017/18

**FIRE & ARC  
CLOTHING**

25TH ANNIVERSARY EDITION



## OUR STORY

Welcome to our 2017 / 2018 Fire & Arc Clothing Catalogue.

Styx Mill brings you purpose designed outerwear, developed and manufactured in New Zealand. Our garments span the spectrum, from cutting edge latest technology fabrics and design to general use fire and antistatic products, strong enough to withstand a hard working life and beautiful to wear wherever you choose.

This catalogue brings new styles and product improvements which we are excited to add to the range. Enjoy reading, visit [www.styxmill.com](http://www.styxmill.com) and let us know what you think.

*Humphrey Mitchell*  
General Manager

25 years

## MANUFACTURING EXCELLENCE

Styx Mill was established in 1991 and has been both developing fabrics and manufacturing ever since then. 2017 brings more state of the art machinery capable of making a world class range of products.



Department of Conservation  
*Te Papa Atawhai*

## OUR PARTNERSHIP

The Department of Conservation (DOC) is the government agency charged with conserving New Zealand's natural and historic heritage.

Styx Mill and DOC are working together to promote the environment and enhance staff safety for the Visitor Asset Team in the unique 1.2 million hectare (2.96m acre) Fiordland National Park, southwest New Zealand.

For a manufacturer like Styx Mill, this partnership means a lot. Our export customers are acutely aware of New Zealand's unspoilt natural beauty and the values it represents. We are passionate about this region and thankful to DOC for the opportunity to work together in partnership.

Browse this catalogue and read about a selection of Fiordland places throughout this booklet. Enjoy what we enjoy!

Premium

## QUALITY LASTING PRODUCTS

Styx Mill offers a comprehensive product warranty, in part because of the high quality level of materials and professional construction of the product ranges.

Quality

## NEW ZEALAND MANUFACTURER

Styx Mill has its own manufacturing facility in Christchurch, New Zealand, ensuring the highest levels of quality and product finish.







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STYX MILL®

*Product***FEATURES**

A lightweight tropical structural firefighting suit, (500gsm) designed to be highly breathable with excellent levels of moisture management. Design features include articulated elbow and knee movement management, excellent break open properties and multiple fit adjusters.

- + 500gsm complex weight
- + EN version compliant to EN 469:2005
- + AS/NZS version compliant to AS/NZS 4967:2009
- + Available in a range of colours
- + FR Reflective meeting EN 469:2005
- + AS/NZS 4602.2:2013 Classification 2
- + New Zealand Made

*AS/NZS Standard*
**TROPICAL  
FIREFIGHTERS  
STRUCTURAL  
SUIT**

**CODE**  
111B

**COLOUR**  
BEIGE

**SIZING**  
SML-5XL
*EN Standard*
**TROPICAL  
FIREFIGHTERS  
STRUCTURAL  
SUIT**

**CODE**  
111K

**COLOUR**  
BEIGE

**SIZING**  
SML-5XL





*Fire Fighting*  
**TROPICAL  
FIREFIGHTERS  
STRUCTURAL  
SUITS**



**STYX MILL®**



### Caractéristiques

Une tenue de lutte contre les incendies structurels, d'une complexité légère, conçue pour les conditions tropicales avec un taux de respirabilité élevé et une gestion d'humidité optimisée. Les caractéristiques de la conception incluent la nouvelle technologie au niveau de la flexibilité des coudes et des genoux. Le vêtement est équipé de plusieurs points de réglage pour optimiser le confort au porteur.

- + Complexe de 500g/m<sup>2</sup>
- + Conforme à EN 469:2005
- + Conforme à AS/NZS 4967:2009
- + Disponible dans une gamme de couleurs
- + Confectionné en NZ



EN Standard

## TENUE APPROCHE FEU TROPICALE



CODE  
111H



COLOUR  
BEIGE



SIZING  
SML-5XL





*Fiordland*

# MILFORD SOUND

*Piopiotahi*

Milford Sound / Piopiotahi, and the iconic Mitre Peak, is one of the most recognised and photographed sites in the world. Located in the northwest of Fiordland National Park, the fiord is enclosed by sheer rock faces rising 1200m (3900ft) or more either side. Further up the valley is the famous Milford Track, leading to the majestic Sutherland Falls (shown) and the distinctive Mackinnon Pass. One of the wettest areas in New Zealand, with a mean annual rainfall of 6412mm (252in), the mountains of Milford Sound / Piopiotahi regularly erupt into a cascade of waterfalls.



Department of Conservation  
*Te Papa Atawhai*

Styx Mill and DOC are working together to promote the environment and enhance staff safety for the Visitor Asset Team in the unique 1.2 million hectare (2.96m acre) Fiordland National Park, southwest New Zealand.



Photo credit:  
[southernlakeshelicopters.co.nz](http://southernlakeshelicopters.co.nz)

*Product***FEATURES**

An entry level structural fire suit, made from an intimate blend of meta-aramid and para-aramid with an “all in one” moisture management membrane compliant to AS/NZS 4967:2009. Design features include new generation construction technology, articulated elbow and knee movement management and multiple fit adjusters.

- + Compliant to AS/NZ 4967.2009
- + Colour Navy
- + 600gsm complex weight
- + FR Reflective meeting EN 469:2005
- + New Zealand Made

*EN Standard***FIRE FIGHTERS  
STRUCTURAL  
SUIT****CODE**  
111N**COLOUR**  
NAVY**SIZING**  
SML-5XL





*EN Standard*  
**FIRE FIGHTERS  
STRUCTURAL  
SUIT**



**STYX MILL®**



*First Responder*

## WET WEATHER FR ANTISTATIC RAINWEAR

# CODE 27ANX    COLOUR YELLOW    SIZING SML-5XL

First Responders rainwear, lightweight, breathable and waterproof. FR rated to EN ISO 14116:2015, Anti-static compliant to EN 1149-5:2008, Chemical resistance rated EN 13034:2005. Design includes chest radio pocket. High Vis and reflective taped to meet AS/NZS 4602.1:2011 class D/N.





*First Responder*

## WET WEATHER FR ANTISTATIC OVERALLS

# CODE COLOUR SIZING  
27ANO YELLOW SML-5XL

First Responders one piece waterproof breathable overall with hood. Seam sealed finish with an angle zip and zip gutter, pleated arms with glove rebates and made from a hydro polymer FR chemical resistant fabric meeting EN 13034.2005, Fluoro meets AS/NZS 4602.1.2011 class D.



*Flame Retardant*

## WILDLAND FIRE FIGHTING JACKET

# CODE 111W COLOUR GOLD SIZING SML-5XL

A lightweight high performance mid length fire jacket for Wildland firefighting, based on a lightweight inherent FR fabric made from a blend of meta-aramid, wool and FR viscose with a weight of 235gsm. Fabric compliant to AS/NZS 4824:2006.

Waterproof membrane version pending.





*Flame Retardant*

## WILDLAND FIRE FIGHTING OVERALLS

#	CODE	COLOUR	SIZING
111F		YELLOW /NAVY	SML-5XL

Wildland flame retardant overalls, 220gsm fabric weight, meeting AS/NZ 4824:2006 and also AS/NZS 4602.1.2011 class D/N. Made from a blend of meta-aramid rich inherent flame retardant fabric. The fluoro fabric is a proprietary blend of aramid & spun dyed fibres optimising full FR and high visibility.



*Product***FEATURES**

Aluminised fire suit meeting ISO 15538:2001 in particular section 6.1 to 6.5 of this standard. Suit consists of Jacket & Bib Trousers with a fabric outer weight of 350gsm. Complex construction is an aluminised outer fabric based on a proprietary blend of aramids and other inherent FR fibres over a quilted meta-aramid liner of 350gsm. Designed for firefighting in confined spaces or very harsh environments.

- + Comes as jacket & bib trouser set
- + Superior radiant heat reflecting properties
- + Fabric inert to water borne chemicals
- + Radio pocket on chest
- + Sizing Small to 5XL
- + New Zealand Made

*Aluminium***FIRE FIGHTING SUIT****CODE**  
111A**COLOUR**  
SILVER**SIZING**  
SML-5XL





*Product***FEATURES**

Woollen thermal Jacket with 100% wool 480gsm weight outer and 180g aramid/FR Viscose blend inner. Meets ISO 11612:2015, specifically the vertical flame test A, B1, C1 and NFPA 70E HRC2. Comes as a jacket or pullover style garment with an attached hood. New Zealand made.

- + 100% natural fibre Outershell
- + Eco sustainable
- + High insulating properties
- + High moisture management
- + Natural Anti-Static properties
- + Low flammable properties
- + Low Conductivity of heat transfer
- + New Zealand Made

*Thermal*
**WOOLLEN  
UTILITIES  
FR JACKET**

# CODE 27WJ COLOUR ORANGE SIZING SML-5XL

*Thermal*
**WOOLLEN  
UTILITIES  
FR PULLOVER**

# CODE 27WP COLOUR ORANGE SIZING SML-5XL







*Thermal*  
**WOOL**  
**JACKETS**



**STYX MILL®**



## WHY CHOOSE ARAMID?



### PERFORMANCE LEVEL

#### VERY POOR



#### POOR



#### AVERAGE



#### BEST



#### GREAT



#### GOOD



### FR POLYESTER (A/S)

Polyester treated with oxygen scavenger which results in any flames self extinguishing upon removal of source of ignition. This limits flame spread.

See page 24-25

### MODACRYLIQUE BLENDS

Pre-oxdydised poly-acrylonitrile fibre blended with either aramids or cellulosic fibres.

See page 22-23

### ARAMID BLENDS

Blends of meta- and para-aramid fibres with anti-static fibres and possibly FR Viscose.

See page 20-21

PERFORMANCE LEVEL	FR POLYESTER (A/S)	MODACRYLIQUE BLENDS	ARAMID BLENDS
VERY POOR ★★★★★			
POOR ★★★★★			
AVERAGE ★★★☆☆			
BEST ★★★★★			
GREAT ★★★★★			
GOOD ★★★★★			
FLAME SPREAD	★★★★★	★★★★★	★★★★★
SELF EXTINGUISH	★★★★★	★★★★★	★★★★★
MELT	★★★★★	★★★★★	★★★★★
HOLE FORMATION	★★★★★	★★★★★	★★★★★
EDGE IGNITION	★★★★★	★★★★★	★★★★★
HEAT SHRINKAGE	★★★★★	★★★★★	★★★★★
ABRASION	★★★★★	★★★★★	★★★★★
PILLING	★★★★★	★★★★★	★★★★★
ANTI-STATIC	★★★★★	★★★★★	★★★★★
HIGH VISIBILITY	★★★★★	★★★★★	★★★★★





*Fiordland*

# DOUBTFUL SOUND

*Patea*

Deep in the heart of Fiordland is Doubtful Sound/Patea, a place of solitude surrounded by high rugged mountains. With no direct road access, Doubtful Sound/Patea is quieter and more remote than its famous neighbour Milford Sound. A place of immense rainfall, the top 2-10m of the fiord is fresh water, fed from the thundering cascades coming down the jagged mountains. At 40.4km long, Doubtful Sound “the Sound of Silence” is one of New Zealand’s largest fiords and home to one of the southernmost populations of bottlenose dolphins in the world.



Department of Conservation  
*Te Papa Atawhai*

Styx Mill and DOC are working together to promote the environment and enhance staff safety for the Visitor Asset Team in the unique 1.2 million hectare (2.96m acre) Fiordland National Park, southwest New Zealand.



Photo credit:  
southernlakeshelicopters.co.nz





**BREATHABLE  
ARAMID  
RAINWEAR**





CSA Standard

## NFPA 70E BREATHABLE ARAMID RAINWEAR

# CODE 27301

COLOUR YELLOW & ORANGE

SIZING SML-5XL



ANSI Standard

## NFPA 70E BREATHABLE ARAMID RAINWEAR

# CODE 27300

COLOUR YELLOW & ORANGE

SIZING SML-5XL



AS/NZS Standard

## NFPA 70E BREATHABLE ARAMID RAINWEAR

# CODE 27304

COLOUR YELLOW & ORANGE

SIZING SML-5XL



Product

## FEATURES

Wet weather electric arc rated rainwear made from a 3 layer composite laminate. Meeting NFPA 70E HRC 2 18cal. The Outer shell is an aramid rich proprietary blend with other spun dyed fibres (to optimize High visibility and FR properties). This is laminated to a breathable waterproof EPTFE membrane. The inner layer is an inherent FR scrim.

- + Compliant to CSA Z96 Class 3 / Level 2
- + Compliant to ANSI / ISEA 107-2015 Class 3, reflective Level 2
- + Compliant to AS/NZS 4602.1.2011 Class D/N
- + Greater than 5000mm waterproof
- + Highly breathable (ret <8 m2Pa/W)
- + Hardhat adaptable 3 point adjusting hood
- + Sizing Small to 5XL
- + New Zealand Made



**BREATHABLE  
MODACRYLIQUE  
RAINWEAR**





CSA Standard

## NFPA 70E MODACRYLIQUE RAINWEAR

# CODE 27200

COLOUR YELLOW & ORANGE

SIZING SML-5XL



ANSI Standard

## NFPA 70E MODACRYLIQUE RAINWEAR

# CODE 27201

COLOUR YELLOW & ORANGE

SIZING SML-5XL



AS/NZS Standard

## NFPA 70E MODACRYLIQUE RAINWEAR

# CODE 27204

COLOUR YELLOW & ORANGE

SIZING SML-5XL



Product

## FEATURES

Wet weather electric arc rated rainwear made from a 2.5 layer complex. Meeting NFPA 70E HRC 2 15.8cal. The outer shell comprises a modacrylique cellulosic blend, the inner being a polyurethane membrane with an abrasion resistant coating. FR to EN ISO 14116:2015

- + Compliant to Z96.15 Class 3 / Level 2
- + Compliant to ANSI / ISEA 107-2015 Class 3, reflective Level 2
- + Compliant to AS/NZS 4602.1.2011 Class D/N
- + Greater than 5000mm waterproof
- + Highly breathable (ret <8 m<sup>2</sup>Pa/W)
- + Hardhat adaptable 3 point adjusting hood
- + Sizing Small to 5XL
- + New Zealand Made

Product

## FEATURES

Breathable wet weather rainwear with FR properties compliant to ISO 14116:2015, antistatic protection meeting EN 1149-5:2008, chemical resistant to EN 13034:2005 and meeting High Vis standard AS/NZS 4602:2011 class D/N. Fully seam sealed with foldaway hood and double storm flap.

- + Articulated arms and recessed cuffs
- + Seamless shoulder design
- + Slightly longer tail
- + Front pockets, hand warmers & chest pocket
- + Performance garment design
- + New Zealand Made



Breathable

## WET WEATHER FLAME RETARDANT ANTISTATIC RAINWEAR

# CODE 27ANT COLOUR YELLOW & ORANGE SIZING SML-5XL







*Breathable*  
**WET WEATHER  
FLAME RETARDANT  
ANTISTATIC RAINWEAR**



**STYX MILL®**

Product

## FEATURES

Thermal wool lined high vis sleeveless vest. Made from a 300D breathable outer with a carbon grid ensuring the garment is fire retardant to ISO 14116:2015, anti-static meeting EN 1149-5:2008, chemical resistant properties to EN 13034:2005, fluoro and reflective to AS/NZS 4602:2011.

- + Side hand warmers & cargo pockets
- + Antistatic zip
- + Extra length tail design
- + Wool thermal liner
- + New Zealand Made



Antistatic

## WET WEATHER FLAME RETARDANT WOOL LINED VEST



CODE  
34RANTS



COLOUR  
YELLOW  
& ORANGE



SIZING  
SML-5XL







EMERGENCY PROCEDURE  
TO STOP  
FUELLING  
PUSH  
RED  
BUTTON

LOOK  
UP

JET

28  
3 POINTS OF  
LOCK DOWN

Free Grip Free

First Aid  
TCLN  
TARE

STYX MILL.COM

*Antistatic*  
**WET WEATHER FR  
WOOL LINED VEST**





STYX MILL®

AVIATION FUEL



*Antistatic*

## COMMAND SAFETY VEST



**CODE**  
30NT



**COLOUR**  
YELLOW  
& ORANGE



**SIZING**  
SML-5XL

Command safety vest, fire retardant to ISO 14116:2015, anti-static to EN1149-5:2008, fluoro and reflective to AS/NZS 4602.1-2011 class D/N. Comes with chest radio pocket and zip front design. Able to have reflective name title tabards attached.



*Antistatic*

## SAFETY VEST



**CODE**  
HWMANT



**COLOUR**  
YELLOW  
& ORANGE



**SIZING**  
SML-5XL

Entry level antistatic safety vest, fire retardant to ISO 14116:2015, anti-static to EN1149-5:2008, fluoro to AS/NZS 4602.1-2011 class D/N. Available in orange or yellow.





*Fiordland*

# KEPLER MOUNTAINS

These majestic mountains give a special taste of remote Fiordland, New Zealand. Rising across the lake from Te Anau township, the range is a changing scene of beech forest, mountain slopes, alpine lakes, waterfalls, hanging valleys and snow clad mountain tops. To the north sit the Murchison Mountains, home of the incredibly rare takahē bird. The Kepler Mountains include the high and remote Mt Kidd, and are renowned as a distinctly picturesque area amid Fiordland's spectacular scenery.



**Department of Conservation**  
*Te Papa Atawhai*

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**SouthernLakes**  
HELICOPTERS

Photo credit:  
[southernlakeshelicopters.co.nz](http://southernlakeshelicopters.co.nz)

*Product***FEATURES**

- + Radio pockets & Mic loops
- + Rear document pocket
- + Front & rear plastic tabard sleeves
- + Large front storage pockets
- + Yellow & Orange
- + New Zealand Made

*Flame Retardant***INCIDENT MANAGEMENT SAFETY VEST**

#	CODE	COLOUR	SIZING
30NA		YELLOW & ORANGE	SML-5XL

Incident management multi pocket response vest, fire retardant to ISO 14116:2015, fluoro to AS/NZS 4602.1-2011 class D/N. Design includes multiple pockets, including role designation clear pockets, plus a backpack with zip enclosure.

**OPERATIONS  
MANAGER**

**INCIDENT  
CONTROLLER**

*Reflective***CUSTOM NAME TABARDS**

#	CODE	COLOUR	SIZING
30TB		ORANGE	LG (FRONT) SML (REAR)

Reflective fabric tabards with a personalised choice of words. Able to be sewn directly onto garments or inserted into a clear plastic sleeve on the garment. Sizing front & rear.





STYX MILL®



*Flame Retardant*

## BRANDED STATION SHIRT

# CODE 21ST COLOUR NAVY SIZING SML-5XL

Station wear shirt made from a proprietary blend of FR inherent fibres. Lightweight at only 180gsm with high abrasive properties and comfort levels. Meets AS/NZS 4824:2006 Class 1 and NFPA 70E HRC 1.

HRC 2 version pending.



*Flame Retardant*

## NFPA 70E ARAMID HIGH VIS SHIRT

# CODE 21AH COLOUR ORANGE /NAVY SIZING SML-5XL

High Vis anti-static FR shirt meeting NFPA 70E HRC 1. Made from an inherent proprietary blend of FR & anti-static fibre. Very comfortable design including button flap and chest pocket. Reflective to AS/NZS 4602.2011 Class N.



*Branded*

## PRINTED COTTON TEE-SHIRT

# CODE 21CT COLOUR NAVY SIZING SML-5XL

100% cotton t-shirt, made from a 190gsm weight ring spun jersey knit fabric. Comes with twin needle double stitched seams and complies with UPF protection AS/NZS 4399:1996.





**STYX MILL®**

*Flame Retardant*

## ARAMID FLASH HOOD

# CODE 118A

COLOUR BEIGE

SIZING ONE SIZE

Aramid flash hood made from a blend of meta-aramid and FR viscose, very comfortable with a soft handle finish.

*Flame Retardant*

## ARAMID FRONT ADJUSTING FLASHHOOD

# CODE 118F

COLOUR BEIGE

SIZING ONE SIZE

Adjustable face piece flash hood made from a blend of meta-aramid and FR viscose, very comfortable with a soft handle finish.

*Flame Retardant*

## HELMET NECK SHIELD

# CODE 118P

COLOUR NAVY

SIZING ONE SIZE

FR Neck shield for fire helmets made from a 180gsm fabric with a proprietary blend of FR resistant fibres. Compliant to standard AS/NZS 4824:2006





*Adjustable*

## MULTI PURPOSE BRACES



**CODE**  
BRC1



**COLOUR**  
ORANGE



**SIZING**  
ONE SIZE

Heavy duty metal alligator clip braces with 40mm width quality elastic. Adjustable from 78cm to 106cm- one size fits all.



*Leather*

## PUMPING GLOVES WITH FR CUFFING



**CODE**  
TL21FR



**COLOUR**  
GREY



**SIZING**  
SML-2XL

Soft handle leather drivers glove with a FR aramid knit cuff



*Flame Retardant*

## UTILITIES SWITCHING GLOVES



**CODE**  
TL21FS



**COLOUR**  
BLACK



**SIZING**  
SML-2XL

Utilities gloves made from a 3-layer complex of a fully inherent blend of meta-aramid and FR viscose. Includes a silicone palm area for grip and dexterity. Compliant to NFPA 70E HRC 4 (50 Cal)





*Fiordland*

# DUSKY SOUND

*Tamatea*

Dusky Sound/Tamatea is a majestic fiord in the southwest corner of New Zealand. Only accessible by air or sea, Dusky Sound's isolation has helped it to remain one of the least modified parts of mainland New Zealand. Rich in both Māori and European history, unique place names within include Supper Cove and Wet Jacket Arm. Dusky Sound is the site of one of the world's first conservation reserves, and the area is still home to a huge variety of native wildlife including the rare, flightless kākāpō – the largest parrot in the world.



Department of Conservation  
*Te Papa Atawhai*

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Photo credit:  
southernlakeshelicopters.co.nz

## OUR SINCERE THANKS TO ALL THOSE INVOLVED IN THIS CATALOGUE

- + Christchurch International Airport Fire Station
- + Air BP, Christchurch International Airport
- + Dave Richards Photography
- + Goodbrand Design Agency
- + Models Mark, Emily, Airport Red Team
- + Simone Thurlow Stylist

## STYX MILL PRODUCT WARRANTY

All Styx Mill products are warranted against faulty materials and workmanship. We will honour our obligations as stated in the Consumer Guarantees Act. Garments for warranty claims need to be taken back to the retailer they were purchased from to process your claim.

Styx Mill products are able to be purchased through a network of retail distributors. Visit [www.styxmill.com](http://www.styxmill.com) to view the range and see these dealers.

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## PRODUCT STANDARDS GLOSSARY

### EN 469:2005

Protective clothing for firefighters — Performance requirements for protective clothing for firefighting

### AS/NZS 4967:2009

Protective clothing for firefighters — Requirements and test methods for protective clothing used for structural firefighting

### EN 13034:2005

Protective clothing against liquid chemicals — Performance requirements for chemical protective clothing offering limited protective performance against liquid chemicals (Type 6 and Type PB [6] equipment)

### AS/NZS 4602.1:2011

High Visibility Safety Garments

### EN ISO 14116:2015

Protective clothing — Protection against flame — Limited flame spread materials, material assemblies and clothing

### ISO 15538:2001

Protective clothing for firefighters — Laboratory test methods and performance requirements for protective clothing with a reflective outer surface

### NFPA 70E

Standard for electrical safety in the workplace

### CSA Z96-15

High Visibility Safety Apparel (Canadian)

### ISO 11612:2015

Protective clothing — Clothing to protect against heat and flame — Minimum performance requirements

### EN 1149-5:2008

Protective clothing — Electrostatic properties (Antistatic)

### AS/NZS 4602.2:2013 Classification 2

High Visibility Safety Garments for Fire Service Personnel

### ANSI/ISEA 107.2015

American National Standard for High Visibility Safety Apparel And Accessories

### AS/NZS 4824:2006

Protective clothing for firefighters — requirements and test methods for protective clothing used for wildland firefighting (ISO 15384:2003)

### AS/NZS 4399:1996

Sun protective clothing





## CONNECT



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STYXMILL.COM

**STYX MILL®**  
PURPOSE DESIGNED OUTERWEAR



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Marine City, Michigan | USA  
City Road, London | UK

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